

DIXIE-NARCO

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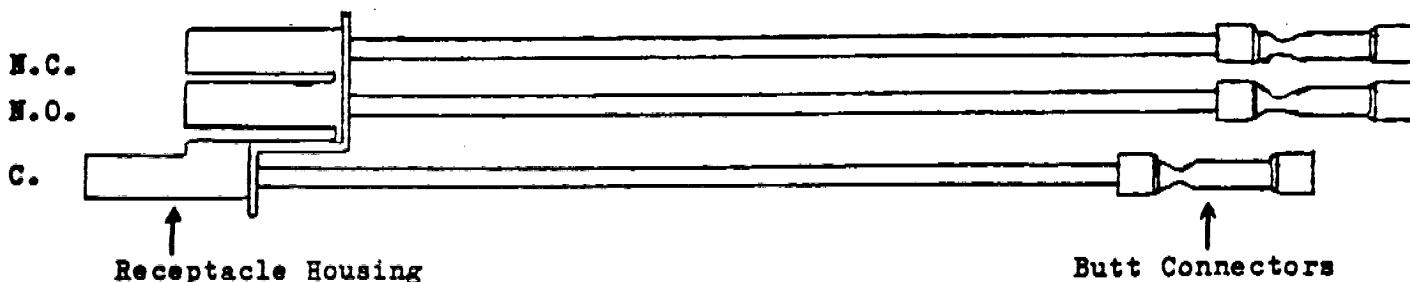
MODELS: All Serpentine

SUBJECT: Replacement electrical leads to replace harness leads at Hold Switch on Vend Mechanism.

REASON: To provide replacement leads for damaged or loose Slide-On Terminals on wiring harness.

ORDER AS: B/M169,010,500.04 Replacement Electrical Leads

- DO THIS:
1. Carefully identify the wire leads before inserting stripped ends into the butt connectors as:
 - a. Lead to Common side of hold switch C
 - b. Lead to Normally Open side of hold Switch N.O.
 - c. Lead to Normally Closed side of hold switch N.C.
 2. "Cut off" loose or damaged terminal connectors from wiring harness. If one (1) connector is damaged, all will need to be cut off for a given Hold Switch Circuit.
 3. "Strip" the insulation from the wire leads 1/4" from ends. Insert the leads into their respective butt connectors and crimp butt connector to secure lead. On some Serpentine one (1) of the Harness Leads is double - - - after stripping wires, twist together before inserting in butt connector.
 4. Slide the receptacle housing onto the terminals of the Hold Switch.
 5. Before installing the Vend Mechanism in operating position, "try it out electrically" to make sure it is wired correctly.



C. Is Common Side of Hold Switch
N.O. Is Normally Open Side of Hold Switch
N.C. Is Normally Closed Side of Hold Switch

Service Department
Dixie-Narco, Inc.